Cast Metal Plaque Specifications

PART 1-GENERAL

1.01 RELATED DOCUMENTS:

A. Drawings and general provisions of the Contract, including General Supplementary Conditions and Division 1 Specification Sections, apply to this section.

1.02 QUALITY ASSURANCE:

A. Uniformity of Manufacturer: For each sign form and graphic image process indicated, furnish products of single manufacturer. Manufacturer to have a minimum of 5 years experience.

1.03 SUBMITTALS:

A. General: Submit the following according to the Conditions of the Contract and Division 1 Specification Sections.

B. Shop Drawings: Submit scaled shop drawings showing fabrication method, finish, anchoring methods, layout, and installation method.

PART 2-PRODUCTS

2.01 CAST PLAQUE:

A. Scope: The project shall include a cast plaque to be installed by owner or contractor with actual design and lettering for the plaque to be determined by owner.

B. Acceptable Manufacturer: Subject to compliance with requirements, provide products manufactured by Cornerstone Sign & Decal 11900 Carrier Ct. Louisville KY 40299 502-968-8759 Fax 502-968-0256 www.cornerstonesign.com

C. Characteristics:

1. Plaque Material _____
2. Plaque Size _____
3. Letter Style _____
4. Border Style _____
5. Background Texture _____
6. Plaque Finish _____
7. Plaque Mounting _____

Alloys:

Aluminum: Cast from Aluminum Association Association Alloy Designation C443.2.
Bronze: Equivalent to Copper Development Association Alloy C92200; 88% copper, 6% tin, 4% zinc, 2% lead.

D. Manufacturers Limited Warranty

Cornerstone Sign & Decal cast architectural products are of the finest quality and are guaranteed to be free of defects in materials or workmanship. Our applied coatings are guaranteed not to chip, peel, blister or craze for a period of five years from the date of shipment. This guarantee does not apply to damages caused by neglect or misuse during handling, storage, installation or maintenance. A soft cloth with a mild solution of soapy water is sufficient for cleaning our products. Use of abrasives or harsh chemicals will deteriorate the finish and void the warranty.

Should your order arrive with the box or crate showing visible damage; open and inspect the contents at once before accepting the shipment. Report any damage to the carrier and then contact us immediately for return authorization.

Our liability is limited to repair or replacement of any such defective merchandise and applicable motor freight. We will not accept any back charges for any related labor involved in replacing the items.